

Work Order ID 74567

Monday, October 03, 2011 8:14:29 AM



Page 1

Item ID: Center Instrument Panel

Accept



Setup Start



Revision ID:

Stop



Item Name: Center Instrument Panel

Start Date: 10/3/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/4/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

[Signature]

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

cut as per ORD file

6061 . 125

B11-10-4

①

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

QC2, no FAI req'd
Eagle only No Certification

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

spot check only

Scholar

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Cust Item ID:

Required Date: 10/4/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Identify as per dwg & Stock Location: Engle

0.00

Memo

0.00

Packaging

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/10/11

11/10/11

ME 11-10-04

Picklist Print

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Page 1

Work Order ID: 74567



Parent Item: Center Instrument Panel



Parent Item Name: Center Instrument Panel

Start Date: 10/3/2011

Required Date: 10/4/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: revA 11.01.19 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.125		Purchased	No			100	sf	102.6700	1.56	1.56			



6061-T6 .125 Sheet



181-10-4

Location

Loc Qty

Loc Code

MAT021

102.67

113608

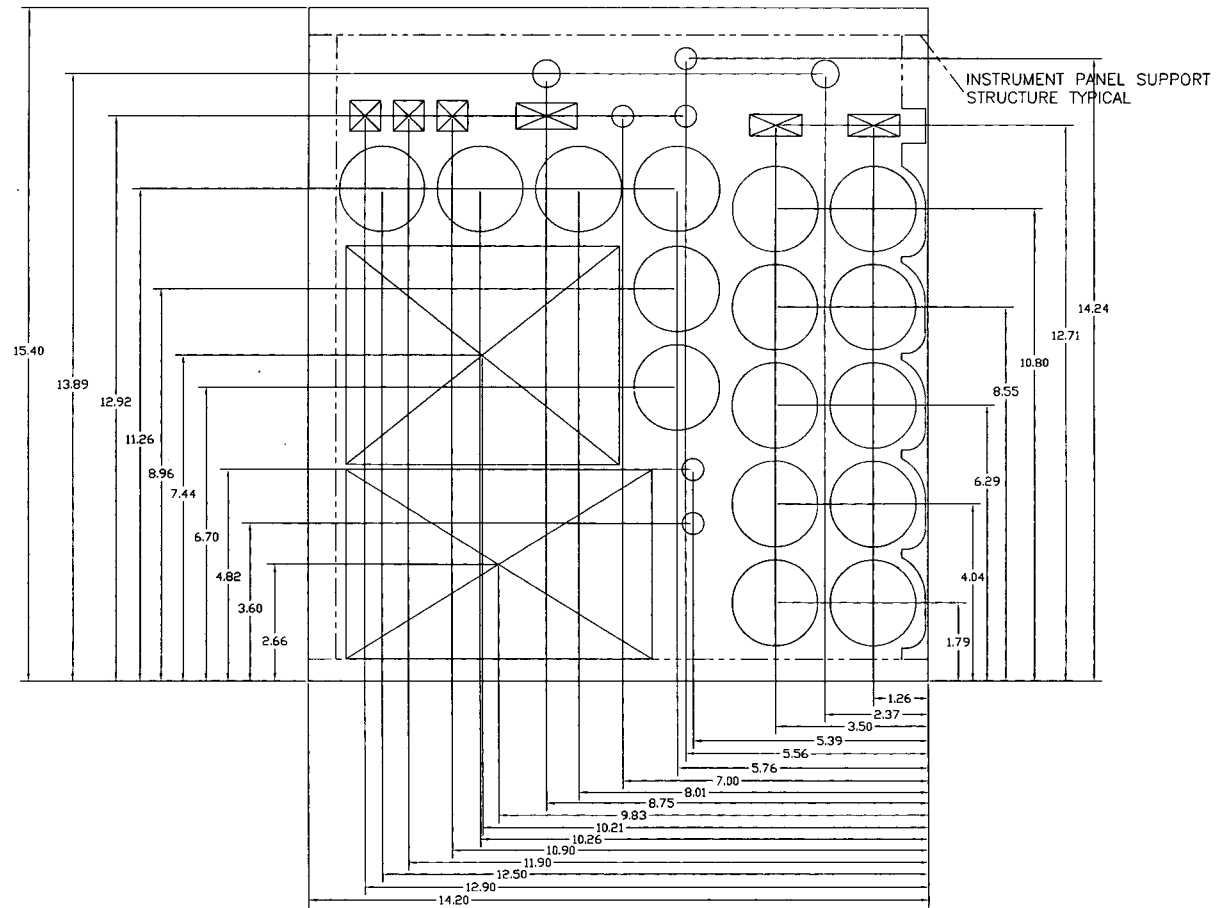
73.17

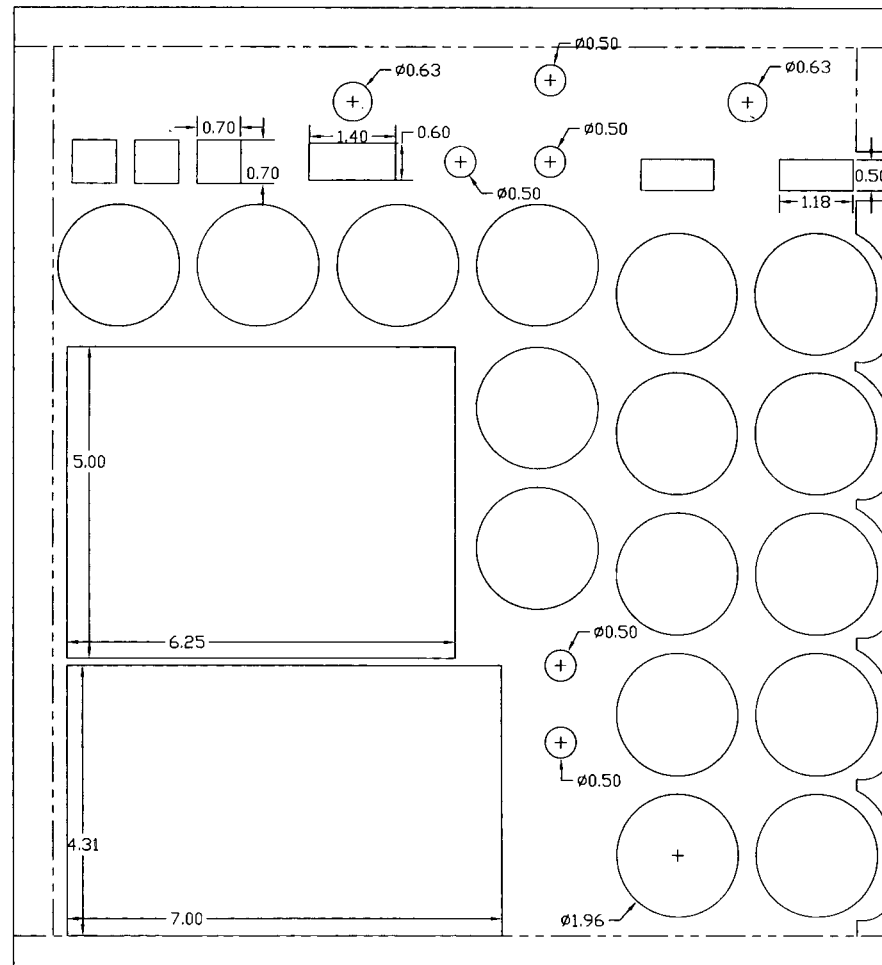
118217

29.5

118217

①





INSTRUMENT PANEL SUPPORT
STRUCTURE TYPICAL